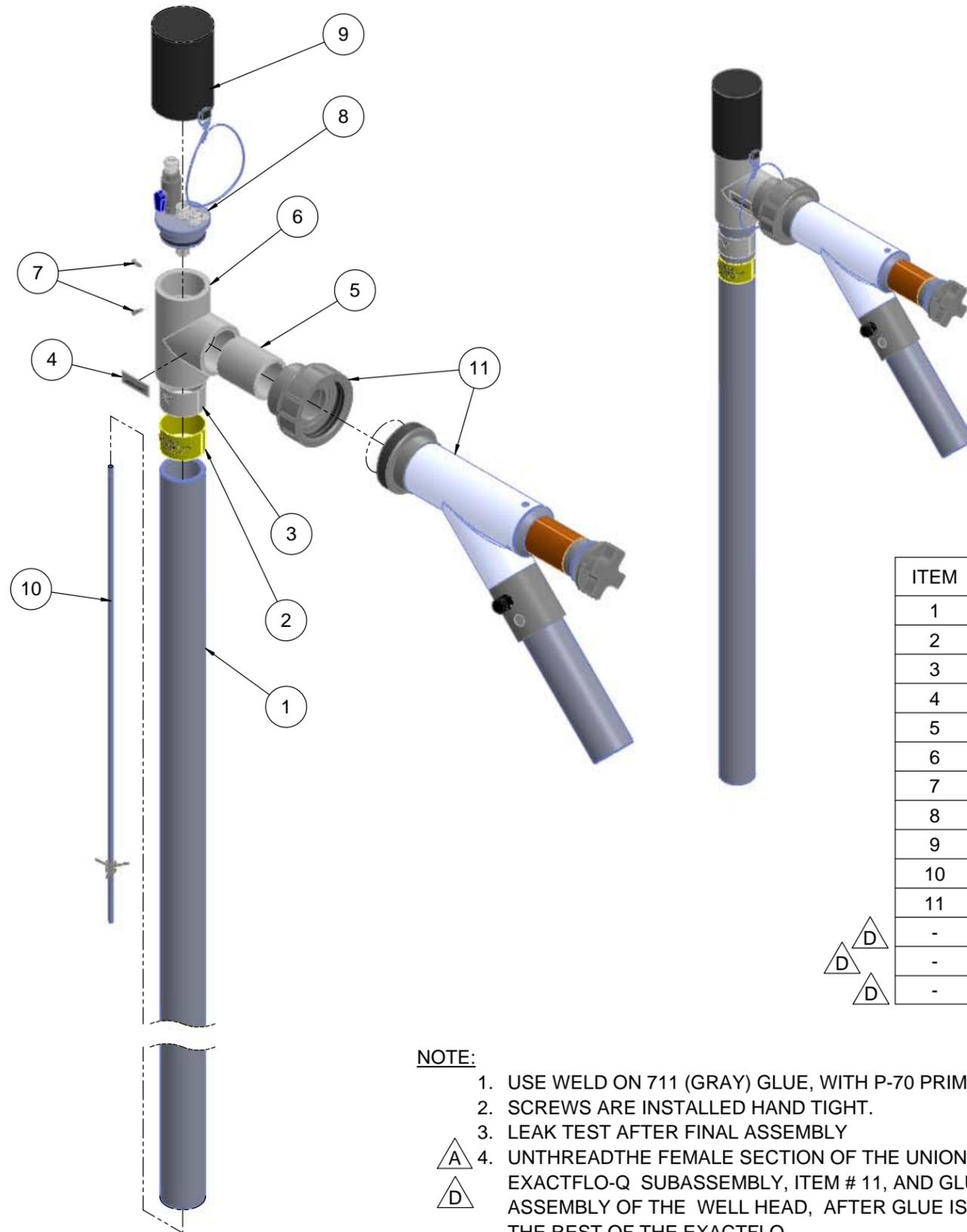


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REVISIONS					
REV.	DESCRIPTION	ECO #	DRAWN BY	CHECKED BY	DATE
D			BS	TR	5-13-16
A	CREATED DRAWING, MOVED 2-0000-1029 NIPPLE TO 41279, ADDED NOTE, 2-0000-1028 WAS 2-00000-1017	3716	TR	-	11/17/2016
B	RELEASE FOR PRODUCTION		BS	RH	1/10/2017
C	DWG AND/OR F.S. BOM UPDATE	3770	TR	-	3/21/2017
D	PACKAGING PART NUMBERS AND NOTE #4 ADDED	3928	TR		9/6/2017

AF020-V-E2-Q EXACTFLO WELL HEAD ASSEMBLY

ITEM	PART #	QTY.	DESCRIPTION
1	2-00000-1004	1	NIPPLE 2 INCHX46 INCH PVC SCH 80
2	41182	REF	LABEL WARNING DO NOT CUT PIPE
3	41184	1	LABEL MADE IN USA
4	41185	1	LABEL SERIAL NUMBER
5	2-00000-1017	1	NIPPLE 2 X 3 LG PVC SCH 80
6	3-00000-1603	1	TEE 2 SOC X SOC X SOC PVC SCH 80
7	3-00000-4040	2	SCREW #8 X 5/8 LG SHEET METAL SS
8	2-05302-0001	1	PLUG ASSY FLOW V2/1.5 2G/S AF2V-PV-020-2-G OR S
9	DC020	1	DUST COVER 2IN
10	2-05300-0001	1	TUBE ASSEMBLY IMPACT 29 INCH
11	EXACTFLO-Q	1	EXACTLO VALVE W/QUICK FITTINGS
-	9-00000-9059	1	BOX 18.5" X 6" X 55" FOR 1.5 AND 2" VERT WELLHEAD
-	9-00000-9050	1	60.75" X 6" SCORE PAD FOR 2" AND 1.5" VERT WELLH.
-	9-00000-9067	1	PACKING FORM 37.5" X 17" C FLUTE 200NUMBER KRAFT SPACER FO

NOTE:

1. USE WELD ON 711 (GRAY) GLUE, WITH P-70 PRIMER (PURPLE)
2. SCREWS ARE INSTALLED HAND TIGHT.
3. LEAK TEST AFTER FINAL ASSEMBLY
4. UNTHREAD THE FEMALE SECTION OF THE UNION FROM THE EXACTFLO-Q SUBASSEMBLY, ITEM # 11, AND GLUE IT TO THE MAIN ASSEMBLY OF THE WELL HEAD, AFTER GLUE IS CURED ATTACH THE REST OF THE EXACTFLO



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND INCLUDE PLATING REMOVE ALL BURRS	DRAWN BY BS	DATE 5-13-16	 2355 BISHOP CIRCLE W, DEXTER, MI. 48130
	CHECKED BY TR	DATE 5-24-16	
TOLERANCES XX +/- .01 FRACT +/- 1/64 XXX +/- .005 ANGLES +/- 1/2 OTHER TOLERANCES AS SPECIFIED	APPROVED BY -	DATE -	TITLE WELL HEAD 2 VERTICAL W/ QUICK CONNECTIONS
NEXT ASSY - USED ON -	MATERIAL - FINISH -	DWG. NO. AF020-V-E2-Q SCALE 1:4	REV. D SHEET 1 OF 2