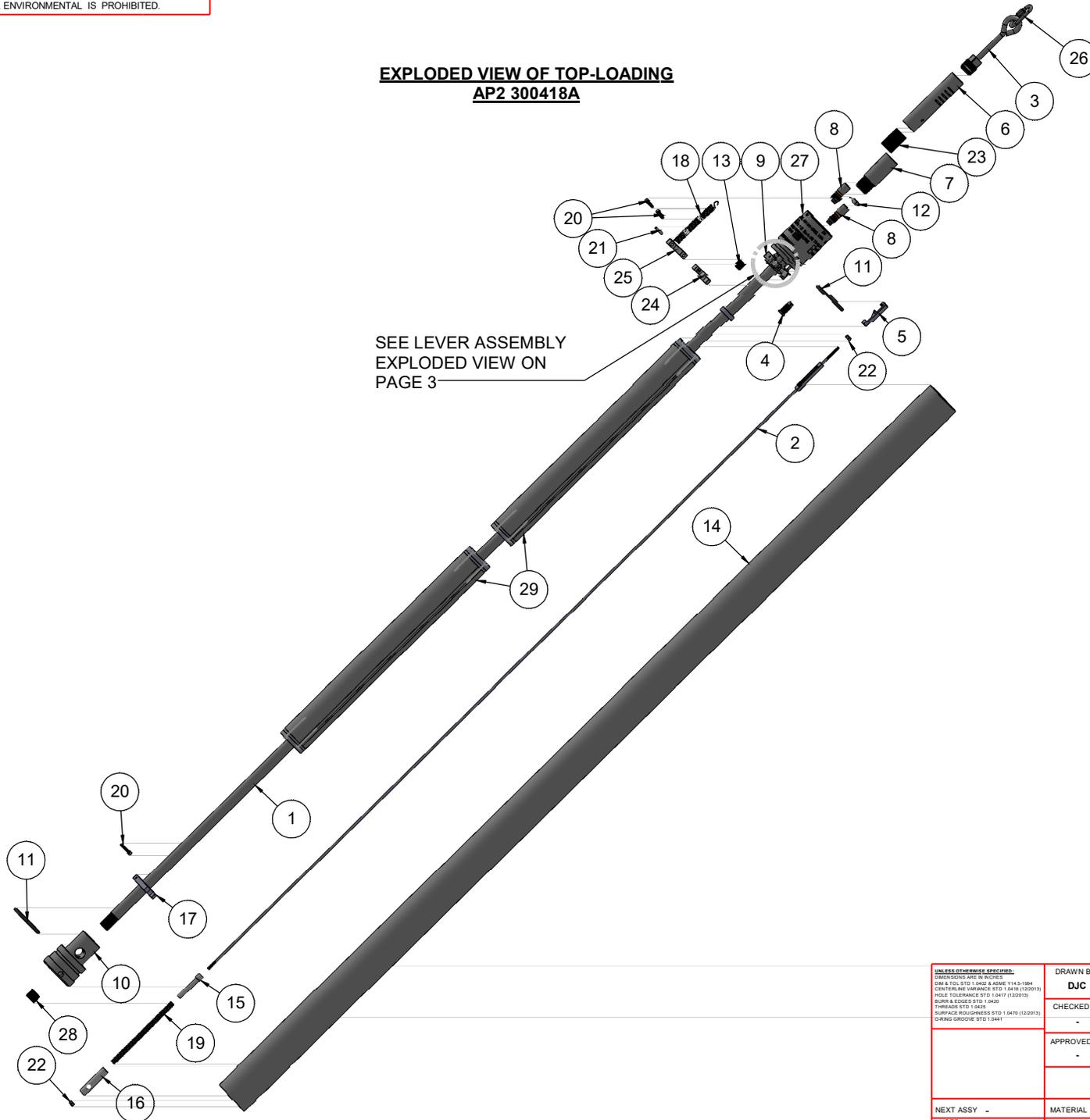


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**EXPLODED VIEW OF TOP-LOADING
AP2 300418A**



SEE LEVER ASSEMBLY
EXPLODED VIEW ON
PAGE 3

<small>UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES DIM & TOL STD: 1.000 & ABOVE: 1/4-5-1994 CENTERLINE VARIANCE STD: 1.0418 (1/20013) HOLE TOLERANCE STD: 1.0417 (1/20013) BURN & EDGES STD: 0.0420 THREADS STD: 1.0420 SURFACE ROUGHNESS STD: 1.0419 (1/20013) CURVE RADIUS STD: 1.0414</small>	DRAWN BY	DATE	 2355 BISHOP CIRCLE W, DEXTER, MI. 48130 TITLE 300418A AP2 TL DISTRIBUTOR/SERVICE DRAWING
	DJC	01/21/26	
	CHECKED BY	DATE	
	-	-	
APPROVED BY	DATE		
-	-		
NEXT ASSY -	MATERIAL -	DWG. NO. 95409A	REV.
USED ON -	FINISH -	SCALE 1:8	SHEET 1 OF 3

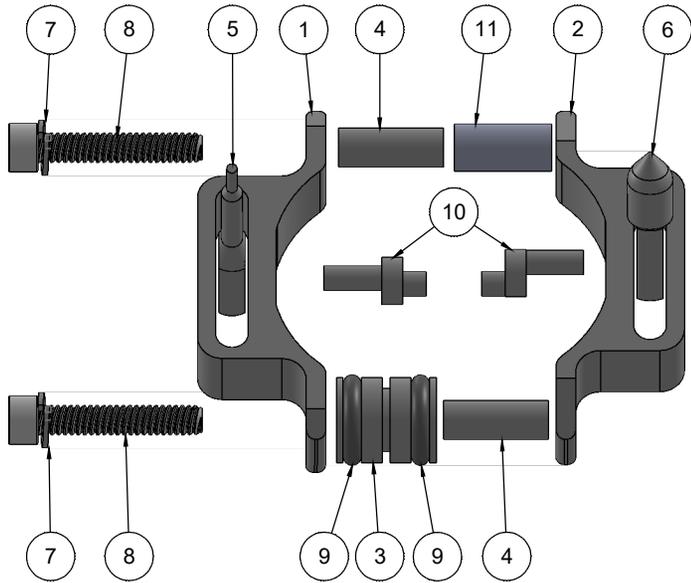
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ITEM	PART #	QTY.	DESCRIPTION
1	300360	1	LONG AP-2C DISCHARGE TUBE ASSY
2	300362	1	LONG AP-2C CONTROL ROD ASSEMBLY
3	300406	1	SUPPORT/EYEB AP2 ASSY 304SS
4	300455	1	SEAT INT AP2 ASSY
5	300456	1	TIKI AP2 ASSY
6	300738	1	CV AP2 TL
7	300739	1	CV 3/8 MXF ASSY 303SS
8	301154	2	AP-2 MAGNET/HOLDER ASSY
9	302902	1	AP2 LONG LEVERS ASSEMBLY
10	42170	1	AP-2C TL BOTTOM PLUG
11	ENV200701	2	O-RING PARKER 2-127 VITON V747-75
12	ENV201517	1	SCREEN AIR INTAK AP-2C 316 SS
13	ENV201518	1	POPPET EXHAUST SEAT LONG AP-2C
14	ENV201557	1	CASING LONG AP2 304SS
15	ENV201564	1	AP-2C BOTTOM SPRING PLUNGER
16	ENV201568	1	AP-2C BOTTOM SPRING CUP
17	ENV201578	1	AP-2C CONTROL ROD GUIDE
18	ENV201705	1	SPRING EXTENSION LONG AP2
19	ENV201718	1	SPRING BOTTOM COMPRESS AP2 LONG
20	ENV201871	3	SCREW 4-40 X 5/8 SKT HEAD 18-8
21	ENV201886	1	PIN SPRING 3/32 DIA X 1/2 LG 18-8 SS
22	ENV201887	2	NUT 4-40 NYLOCK 18-8SS
23	ENV201891	1	NIPPLE 3/8 MPT CLOSE 304SS
24	ENV203358	1	AP-2C UPPER CONTROL ROD GUIDE
25	ENV203359	1	AP-2C SPRING ANCHOR
26	ENV206098	1	QUICK LINK 1/8 300 SERIES SS
27	ENV206119	1	303 SS AP-2C HEAD ROLL-STAMP
28	ENV206290	1	PLUG, 1/4" 316SS COUNTERSUNK HEX
29	ENV301229	2	FLOAT LONG AP-2 ASSY

<small>UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES DIM & TOL STD 1 (ASME Y14.5-1994) CENTERLINE VARIANCE STD 1 (ASME Y14.5-1994) HOLE TOLERANCE STD 1 (ASME Y14.5-1994) SURF & EDGES STD 1 (ASME Y14.5-1994) THREADS STD 1 (ASME Y14.5-1994) SURFACE ROUGHNESS STD 1 (ASME Y14.5-1994) CIRCS & GROOVES STD 1 (ASME Y14.5-1994)</small>	DRAWN BY DJC	DATE 01/21/26	 2355 BISHOP CIRCLE W, DEXTER, MI. 48130
	CHECKED BY -	DATE -	
	APPROVED BY -	DATE -	TITLE 300418A AP2 TL DISTRIBUTOR/SERVICE DRAWING
NEXT ASSY -	MATERIAL -	DWG. NO. 95409A	REV. -
USED ON -	FINISH -	SCALE 1:8	SHEET 2 OF 3

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302902 - AP2 LEVER ASSEMBLY



ITEM	PART #	QTY.	DESCRIPTION
1	ENV201498	1	LEVER INLET AP2 303SS
2	ENV201512	1	LEVER EXHAUST AP2 303SS
3	ENV201513	1	SPACER AP2 LEVER 316SS
4	ENV201514	2	SPACER AP2 LEVER 316SS
5	ENV201519	1	POPPET AIR IN AP2 303SS
6	ENV201522	1	POPPET EXHAUST LONG AP-2C 304
7	ENV201632	2	S.S. LEVER SCREW LOCK WASHER
8	ENV201871	2	SCREW 4-40 X 5/8 SKT HEAD 18-8
9	ENV202100	2	O-RING PARKER 2-009 VITON V747-75
10	ENV203740	2	PIN PIVOT AP2 NITRONIC 60
11	ENV206023	1	TIKI ROLLER

<small>UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES DIM & TOL STD: 1/8" & ABOVE: 1/4 & 1/2: 1/4 (1/32) 3/16 (1/32) 1/8 (1/32) 1/4 (1/32) 3/8 (1/32) 1/2 (1/32) 3/4 (1/32) 1 (1/32) 1 1/4 (1/32) 1 1/2 (1/32) 2 (1/32) 3 (1/32) 4 (1/32) 5 (1/32) 6 (1/32) 8 (1/32) 10 (1/32) 12 (1/32) 15 (1/32) 20 (1/32) 25 (1/32) 30 (1/32) 36 (1/32) 40 (1/32) 45 (1/32) 48 (1/32) 50 (1/32) 54 (1/32) 60 (1/32) 66 (1/32) 72 (1/32) 78 (1/32) 84 (1/32) 90 (1/32) 96 (1/32) 100 (1/32) 108 (1/32) 114 (1/32) 120 (1/32) 126 (1/32) 132 (1/32) 138 (1/32) 144 (1/32) 150 (1/32) 156 (1/32) 162 (1/32) 168 (1/32) 174 (1/32) 180 (1/32) 186 (1/32) 192 (1/32) 198 (1/32) 204 (1/32) 210 (1/32) 216 (1/32) 222 (1/32) 228 (1/32) 234 (1/32) 240 (1/32) 246 (1/32) 252 (1/32) 258 (1/32) 264 (1/32) 270 (1/32) 276 (1/32) 282 (1/32) 288 (1/32) 294 (1/32) 300 (1/32) 306 (1/32) 312 (1/32) 318 (1/32) 324 (1/32) 330 (1/32) 336 (1/32) 342 (1/32) 348 (1/32) 354 (1/32) 360 (1/32) 366 (1/32) 372 (1/32) 378 (1/32) 384 (1/32) 390 (1/32) 396 (1/32) 402 (1/32) 408 (1/32) 414 (1/32) 420 (1/32) 426 (1/32) 432 (1/32) 438 (1/32) 444 (1/32) 450 (1/32) 456 (1/32) 462 (1/32) 468 (1/32) 474 (1/32) 480 (1/32) 486 (1/32) 492 (1/32) 498 (1/32) 504 (1/32) 510 (1/32) 516 (1/32) 522 (1/32) 528 (1/32) 534 (1/32) 540 (1/32) 546 (1/32) 552 (1/32) 558 (1/32) 564 (1/32) 570 (1/32) 576 (1/32) 582 (1/32) 588 (1/32) 594 (1/32) 600 (1/32) 606 (1/32) 612 (1/32) 618 (1/32) 624 (1/32) 630 (1/32) 636 (1/32) 642 (1/32) 648 (1/32) 654 (1/32) 660 (1/32) 666 (1/32) 672 (1/32) 678 (1/32) 684 (1/32) 690 (1/32) 696 (1/32) 702 (1/32) 708 (1/32) 714 (1/32) 720 (1/32) 726 (1/32) 732 (1/32) 738 (1/32) 744 (1/32) 750 (1/32) 756 (1/32) 762 (1/32) 768 (1/32) 774 (1/32) 780 (1/32) 786 (1/32) 792 (1/32) 798 (1/32) 804 (1/32) 810 (1/32) 816 (1/32) 822 (1/32) 828 (1/32) 834 (1/32) 840 (1/32) 846 (1/32) 852 (1/32) 858 (1/32) 864 (1/32) 870 (1/32) 876 (1/32) 882 (1/32) 888 (1/32) 894 (1/32) 900 (1/32) 906 (1/32) 912 (1/32) 918 (1/32) 924 (1/32) 930 (1/32) 936 (1/32) 942 (1/32) 948 (1/32) 954 (1/32) 960 (1/32) 966 (1/32) 972 (1/32) 978 (1/32) 984 (1/32) 990 (1/32) 996 (1/32) 1000 (1/32)</small>	DRAWN BY DJC	DATE 01/21/26	 2355 BISHOP CIRCLE W, DEXTER, MI. 48130
	CHECKED BY -	DATE -	
APPROVED BY -	DATE -	TITLE 300418A AP2 TL DISTRIBUTOR/SERVICE DRAWING	
NEXT ASSY -	MATERIAL -	DWG. NO. 95409A	
USED ON -	FINISH -	SCALE 2:1	REV. SHEET 3 OF 3