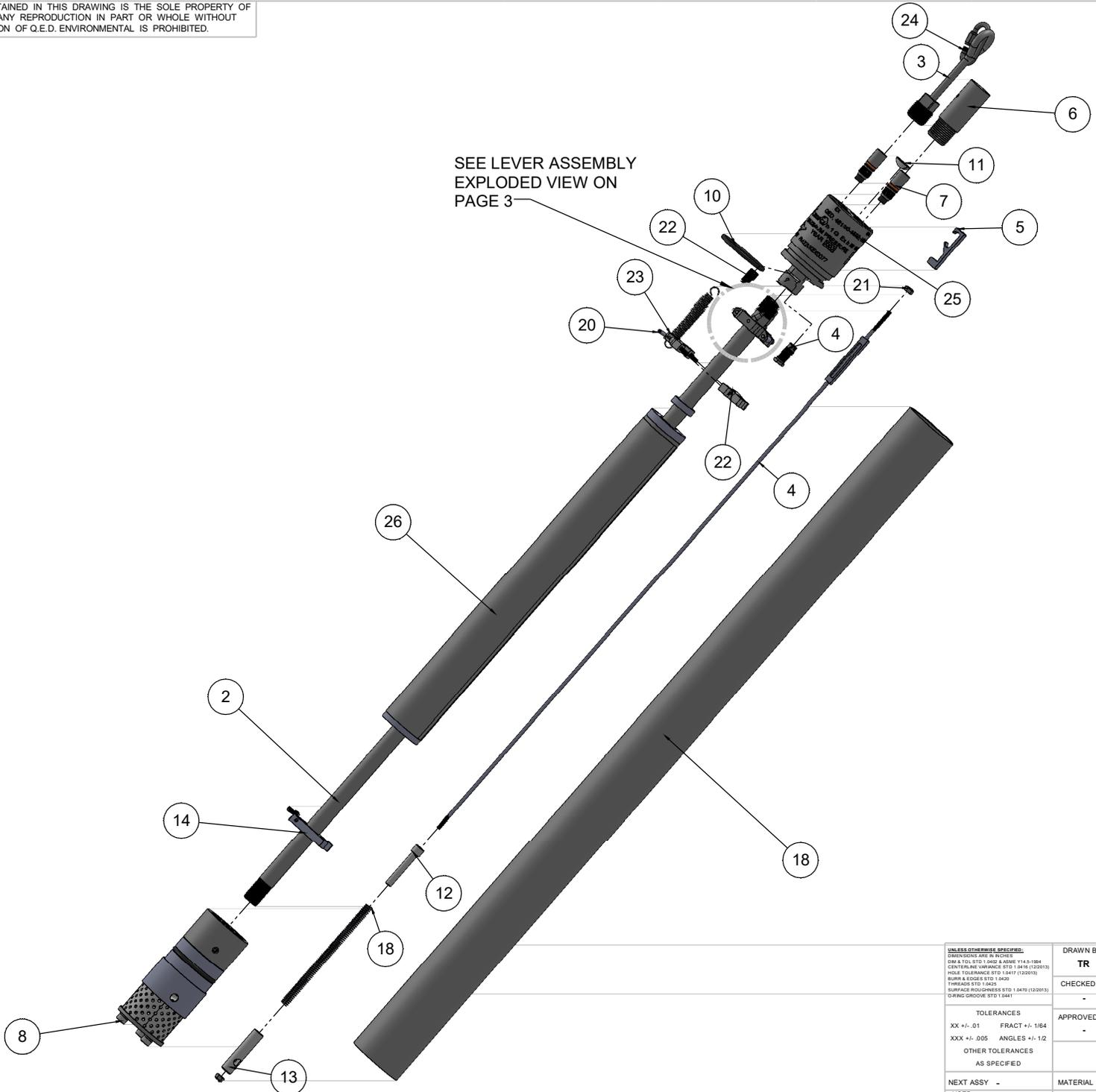


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SEE LEVER ASSEMBLY
EXPLODED VIEW ON
PAGE 3

<small>UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES DIM & TOL STD: 1/8" & ABOVE 1/4" & 1/2" & 3/4" & 1" & 1 1/4" & 1 1/2" & 2" & 3" & 4" & 5" & 6" & 8" & 10" & 12" & 15" & 18" & 24" & 30" & 36" & 48" & 60" & 72" & 96" & 120" & 144" & 180" & 240" & 300" & 360" & 480" & 600" & 720" & 960" & 1200" DIM & TOL STD: 1/8" & BELOW 1/4" & 1/2" & 3/4" & 1" & 1 1/4" & 1 1/2" & 2" & 3" & 4" & 5" & 6" & 8" & 10" & 12" & 15" & 18" & 24" & 30" & 36" & 48" & 60" & 72" & 96" & 120" & 144" & 180" & 240" & 300" & 360" & 480" & 600" & 720" & 960" & 1200" HOLE TOLERANCE STD: 1/4" (1/2000) BURN & EDGES STD: 0.0420 THREADS STD: 1/4" (1/2000) SURFACE ROUGHNESS STD: 1.0 (1/2000) CORNER ROUNDS STD: 1/64"</small>	DRAWN BY TR	DATE 03-31-23	 <p>2355 BISHOP CIRCLE W, DEXTER, MI. 48130</p>
	CHECKED BY -	DATE -	
TOLERANCES XX +/- .01 FRACT +/- 1/64 XXX +/- .005 ANGLES +/- 1/2 OTHER TOLERANCES AS SPECIFIED	APPROVED BY -	DATE -	DWG. NO. 95408
NEXT ASSY - USED ON -	MATERIAL - FINISH -	SCALE 1:8	SHEET 1 OF 4

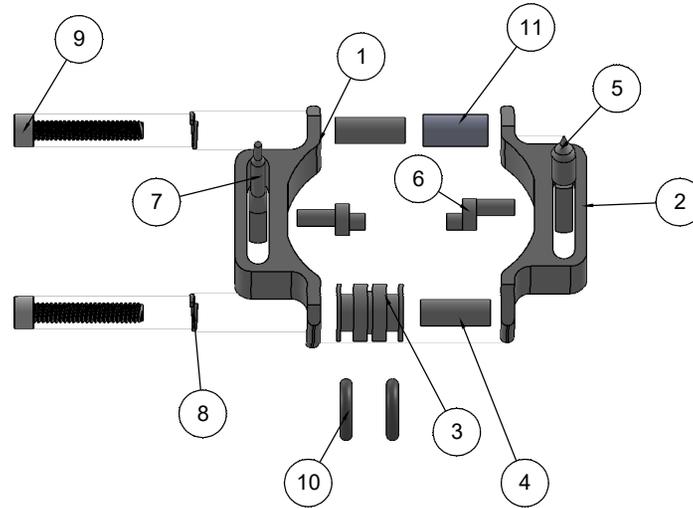
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ITEM	PART #	QTY.	DESCRIPTION
1	300360	1	TUBE DISCH AP2 ASSY LONG
2	ENV300362	1	CTRL ROD AP2 LONG
3	300406	1	SUPPORT/EYEB AP2 ASSY 304SS
4	300455	1	SEAT INT AP2 ASSY
5	300456	1	TIKI AP2 ASSY
6	300739	1	CV 3/8 MXF ASSY 303SS
7	301154	2	AP-2 MAGNET/HOLDER ASSY
8	302837	1	AP2B 303SS BCV ASSEMBLY
9	302903	1	LEVER ASSY SHORT AP2
10	ENV200701	1	O-RING PARKER 2-127 VITON V747-75
11	ENV201517	1	SCREEN AIR INTAK AP-2C 316 SS
12	ENV201564	1	AP-2C BOTTOM SPRING PLUNGER
13	ENV201568	1	AP-2C BOTTOM SPRING CUP
14	ENV201578	1	AP-2C CONTROL ROD GUIDE
15	ENV201557	1	CASING LONG AP2 304 SS
16	ENV201705	1	SPRING EXTENSION LONG AP2
17	ENV201518	1	POPPET EXHAUST SEAT LONG AP-2C
18	ENV201718	1	SPRING BOTTOM COMPRESS AP2 LONG
19	ENV201871	3	SCREW 4-40 X 5/8 SKT HEAD 18-8
20	ENV201886	1	PIN SPRING 3/32 DIA X 1/2 LG 18-8 SS
21	ENV201887	2	NUT 4-40 NYLOCK 18-8SS
22	ENV203358	1	AP-2C UPPER CONTROL ROD GUIDE
23	ENV203359	1	AP-2C SPRING ANCHOR
24	206098	1	QUICK LINK 1/8 300 SERIES SS
25	ENV206119	1	303 SS AP-2C HEAD ROLL-STAMP
26	301150	1	FLOAT ASSY SHORT AP2

<small>UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES DIM & TOL STD: 1/64 & ASME Y14.5-1994 CENTERLINE VARIANCE STD 1/64 IN (1/32013) HOLE TOLERANCE STD: 1/64 (1/32013) BURN & EDGES STD 1/64 IN THREADS STD 1/64 IN SURFACE ROUGHNESS STD 1.0 (40) (1/32013) CHAMF GROOVE STD 1/64 IN</small>	DRAWN BY TR	DATE 03-31-23	 2355 BISHOP CIRCLE W, DEXTER, MI. 48130 TITLE EXPLODED VIEW SHORT AP2TX SS
	CHECKED BY -	DATE -	
	APPROVED BY -	DATE -	
	TOLERANCES XX +/- .01 FRACT +/- 1/64 XXX +/- .005 ANGLES +/- 1/2 OTHER TOLERANCES AS SPECIFIED		
NEXT ASSY USED ON	MATERIAL FINISH	DWG. NO. 95408 SCALE 1:1	REV. .

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302902 & 302903 - LEVER ASSEMBLY AP2



ITEM	PART #	QTY.	DESCRIPTION
1	201498	1	LEVER INLET AP2 303SS
2	201512	1	LEVER EXHAUST AP2 303SS
3	201513	1	SPACER AP2 LEVER 316SS
4	201514	2	SPACER AP2 LEVER 316SS
5	201522	1	POPPET EXHAUST LONG AP-2C 304SS
6	203740	2	PIN PIVOT AP2 NITRONIC 60
7	ENV201519	1	POPPET AIR IN AP2 303SS
8	ENV201632	2	S.S. LEVER SCREW LOCK WASHER
9	ENV201871	2	SCREW 4-40 X 5/8 SKT HEAD 18-8
10	ENV202100	2	O-RING PARKER 2-009 VITON V747-75
11	ENV206023	1	TIKI ROLLER

<small>UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES DIM & TOL STD: ISO & ASME Y14.5-1994 CENTERLINE VARIANCE STD: 1.0416 (1/2013) HOLE TOLERANCE STD: 1.0417 (1/2013) BURN & EDGES STD: 0.0420 THREADS STD: 1.0420 SURFACE ROUGHNESS STD: 1.0470 (1/2013) CHAMF GROOVE STD: 1.0441</small>	DRAWN BY TR	DATE 03-31-23	 2355 BISHOP CIRCLE W, DEXTER, MI. 48130
	CHECKED BY -	DATE -	
TOLERANCES XX +/- .01 FRACT +/- 1/64 XXX +/- .005 ANGLES +/- 1/2 OTHER TOLERANCES AS SPECIFIED	APPROVED BY -	DATE -	TITLE EXPLODED VIEW SHORT AP2TX SS
NEXT ASSY USED ON	MATERIAL FINISH	DWG. NO. 95408 SCALE 2:1	REV. - SHEET 3 OF 4